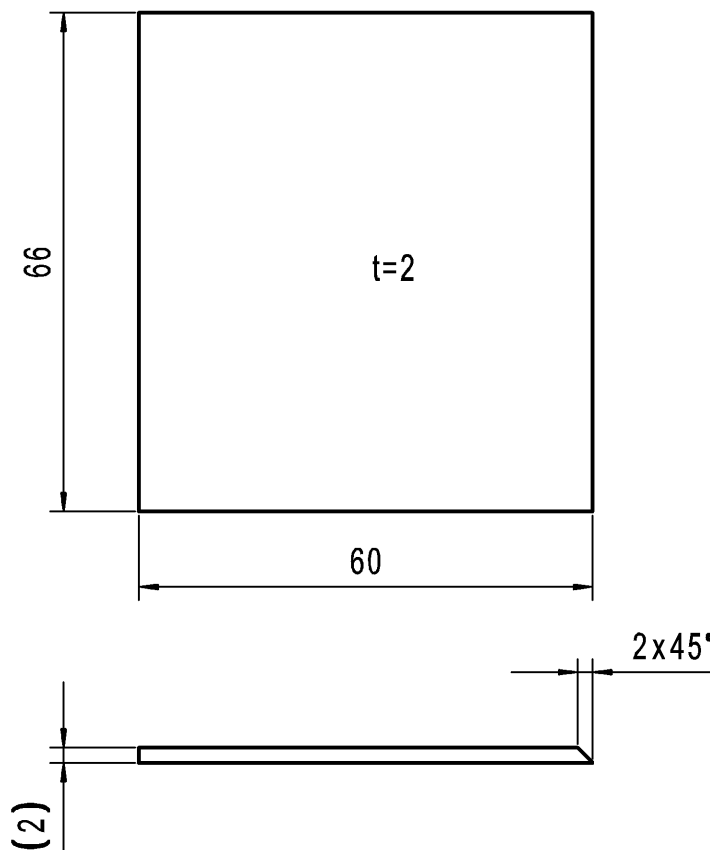


Flat Pattern



2

ARCHÍV
23.07.2021
ZM/21/00316

Non-dimensioned details
according to 3D-Data

ISO 9013-321



t=2

outline length WN 10535

outer	254	mm
inner	0	mm

Condition at time of delivery WN 10538	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	X
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	...
oil-free / free of grease	X
oiled	...
oiling permissible	...
condition at time of delivery with X identified	

First angle projection		01	RFQ to Series		T151599												
General tolerance (GT) in mm Size range		Index	alteration		Change no	Fit	Toler.										
<table border="1"> <tr> <td><= 30</td><td>> 30 <= 120</td><td>> 120 <= 400</td><td>> 400 <= 1000</td><td>> 1000</td> </tr> <tr> <td><= 30</td><td><= 120</td><td><= 400</td><td><= 1000</td><td><= 1000</td> </tr> </table>		<= 30	> 30 <= 120	> 120 <= 400	> 400 <= 1000	> 1000	<= 30	<= 120	<= 400	<= 1000	<= 1000	PPAP-Level 1 / WN 50020		Material: S235JR		Weight: in kg	
<= 30	> 30 <= 120	> 120 <= 400	> 400 <= 1000	> 1000													
<= 30	<= 120	<= 400	<= 1000	<= 1000													
GT fine		Inspection dim. Aux.dim. ()		Blank no:		0.06											
L		0,2	0,5	0,8	2	4	Prod.										
A		0,1	0,2	0,4	1	2											
Lengths (L) and angle (L) = ±GT		Auth'd	16.02.2021	Hock M.		Scale											
Tolerance Symbols ISO 1101		M.check.	26.02.2021	P.Soukup		1:1											
<ul style="list-style-type: none"> ○ roundness = 1/2ø-Tol. —□ straightness/flatness = GT ◎ concentricity/run out = GT ≡ symmetry = GT // parallelism = GT ⊕ position = GT 				Drawing number		Sheet:											
Languages: DE;EN		Confidential document Refer to protection notice ISO 16016		11204220300		1 of: 1											
		Repl.		Orig.													

Released

a4